



OILLESS SCROLL AIR COMPRESSOR MAINTENANCE MANUAL AND PARTS LIST

MODEL

CSOF-S3PL(H)
CSOF-S5PL(H)

COAIRE CORPORATION

SAFETY AND PRECAUTIONS

Before you install the air compressor you should take the time to carefully read all the instructions contained in this manual. Electricity and compressed air have the potential to cause severe personal injury or property damage. Before installing, wiring, starting, operating or making any adjustments, identify the components of the air compressor using this manual as a guide. The operator should use common sense and good working practices while operating and maintaining this unit. Follow all procedures and piping accurately. Understand the starting and stopping sequences. Check the safety devices in accordance with the following procedures contained in this manual. Maintenance should be done by qualified personnel, accurately with proper tools. Follow the maintenance schedule as outlined in the manual to ensure problem free operation after start up.

SAFETY PRECAUTIONS

BEFORE INSTALLING THE COMPRESSOR OR PERFORMING ANY MAINTENANCE READ THIS MANUAL CAREFULLY.

WARNINGS

COMPRESSED AIR AND ELECTRICITY ARE DANGEROUS. BEFORE DOING ANY WORK ON THIS UNIT, BE SURE THE ELECTRICAL SUPPLY HAS BEEN SHUT OFF(LOCKED AND TAGGED) AND THE ENTIRE COMPRESSOR SYSTEM HAS BEEN VENTED OF ALL PRESSURE.

1. Do not remove the cover, loosen or remove any fittings, connections or devices when this unit is operating or in operation. Hot liquid and air that are contained within this unit under pressure can cause severe injury or death.
2. The compressor has high and dangerous voltage in the motor, the starter and control box. All installations must be in accordance with recognized electrical procedure. Before working on the electrical system, ensure that the system's power has been shut off by use of a manual disconnect switch. A circuit breaker or fuse switch must be provided in the electrical supply line to be connected to the compressor. The preparation work for installation of this unit must be done on suitable ground, maintenance clearance and lightning arrestors for all electrical components.
3. Do not operate the compressor at a higher discharge pressure than those specified on the compressor nameplate. If so an overload will occur. This condition will result in electric motor compressor shutdown.
4. Use only safety solvent for cleaning the compressor and auxiliary equipment.
5. Install a manual shut off valve(isolation type) in the discharge line for service work.
6. Whenever pressure is released through the safety valve during operation, it is due to excessive pressure in the system. The cause of excessive pressure should be checked and immediately corrected.
7. Before doing any mechanical work on the compressor,
 - a) Shut down the unit.
 - b) Electrically isolate the compressor by use of the manual disconnect switch in the power line to the unit. Lock and tag the switch so that it cannot be operated.
 - c) Release all compressed air within the system and isolate the unit from any other sources of air.
8. Allowing the unit lubricants to enter into the plant air system must be avoided at all times. Air line separators, which are properly selected and installed, can reduce any liquid carry-over close to zero.
9. Before starting the compressor, the maintenance instructions should be thoroughly read and understood.
10. After maintenance work is completed, covers must be securely closed.
11. For questions contact your distributor before proceeding.

STATEMENT OF WARRANTY TERMS & CONDITIONS

COAIRE's oilless scroll compressors are warranted to be free of defects in materials and workmanship under proper use, installation, and application. This warranty shall be for a period of 15 months from date of shipment from our factory or other stocking facilities or 12 months from date of installation. Proof of installation date will be required. All air pumps outside the U.S. and Canada carry a parts only warranty.

ALL FREIGHT DAMAGE CLAIMS ARE NOT THE RESPONSIBILITY OF THE MANUFACTURER AND ARE NOT COVERED UNDER WARRANTY AS ALL PRODUCTS ARE SHIPPED F.O.B. SHIPPER.

PLEASE DIRECT ALL FREIGHT CLAIMS TO THE SHIPPER IN QUESTION.

MAINTENANCE AND ADJUSTMENTS

This warranty does not apply to any unit damaged by accident, modification, misuse, negligence, or misapplication. Damage to pumps by exposure to ammonia, any other corrosive substance or sub-freezing environment will be considered misuse.

Any air pumps, part or material found defective will be repaired, replaced or refunded, at the sellers option free of charge, provided that COAIRE is notified within the above stated warranty period. All returns of allegedly defective equipment must have prior written authorization. Said authorization may be obtained through our service department. All air pumps, parts, materials must be returned freight prepaid to the Manufacturer's factory within 30 days of return authorization date. Any shipment returned to the factory collect will be refused.

If an item is found to be warrantable, the repaired item or replacement will be returned normal ground freight prepaid within the continental United States and Canada. Expedited shipment costs are the responsibility of the requestor.

Any replacement part or material is warranted only to the extent of the remaining warranty period of the dryer or to the extent as provided by the supplier, whichever is longer.

Identification Plate

The identification plate is located on the side of the air pumps and shows all the primary data of the pump. Upon installation, fill in the table on the previous page with all the data shown on the identification plate. This data should always be referred to when calling the manufacturer or distributor. The removal or alteration of the identification plate will void the warranty rights.

DISCLAIMER

The warranty does not cover any responsibility or liability for direct or indirect damages to persons, or equipment caused by improper usage or maintenance, and is limited to manufacturing defects only. Refer to COAIRE Warranty policy manual for travel, mileage and special charge considerations. The warranty will be immediately voided if there are changes or alterations to the compressor.

WHO TO CONTACT IF YOU HAVE A WARRANTY CLAIM:

COAIRE Technologies, Corporation	Phone	(562) 463-3935
	Fax	(562) 463-4928

All freight damage claims should be filed within 15 working days and should be directed to the carrier.



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1. CAUTIONS

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| | CAUTIONS
Please be aware of the dangers that can be caused. If the danger can not be prevented, loss of life or injury can be caused. |
| | Please install the product in areas free of explosives (acetylene, propane gas, etc) or flammable substances. In case of operating the product in flammable environment, fire or explosion can be caused. |
| | Please make sure the circuit breaker has been powered down before inspection or repairing or maintenance work. If you perform inspection or repair without powering down the circuit breaker, electric shock or injury can occur. When connecting power, make sure to use Crimp-Type terminal. Please check the connecting area and supply power after all procedures have been completed. Always comply to the National Electric Code and any local requirements. |
| | When the circuit breaker is turned on during the operation, do not touch the rotating parts (fan, pulley, belt, etc). Your hand may get stuck to the product. When the compressor is operating, the product will be operated or stopped automatically based on the pressure. Please be aware of the danger. |
| | Compressed air has great power. Flying parts can cause serious injury. Before stopping the compressor, always make sure to turn off the main power and eliminate the pressure of all elements related to the compressor or pipes. |
| | In closed space, install compressor ventilation fan and maintain the ambient temperature below 104°F (40°C) and please make sure the average temperature is below 85°F (30°C). Please install the product in areas free from direct sunlight, rain, dust, corrosion or toxic gas. Operating in inappropriate areas can cause product deterioration or damages. |
| | When opening the door or disassembling the panel for inspection, repair or maintenance during or after operation, do not touch the product directly. And do not insert flammable substance in hot areas such as discharge pipe, after-cooler, basic compressor, etc. There can be danger of fire or burns. |
| | Do not modify the compressor. Do not use the product for purpose other than air compression. Product can deteriorate or be damaged. Please use standard parts for parts replacement related to the compressor repair. Consult your distributor |

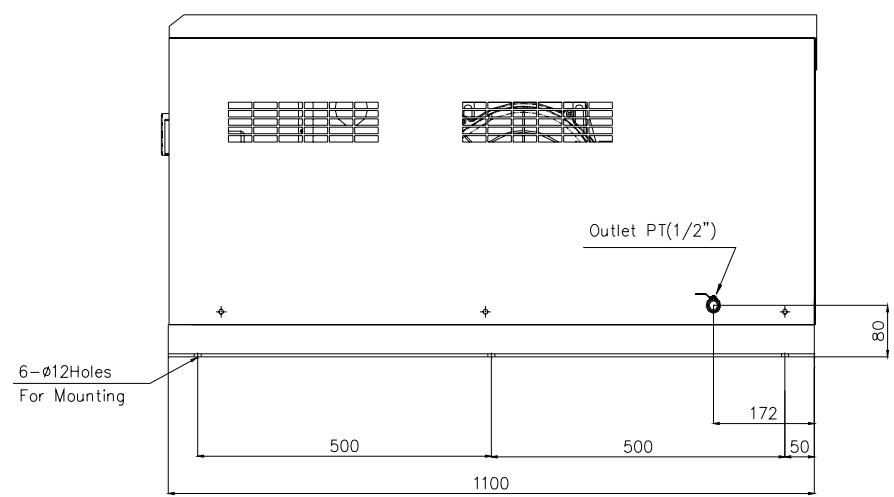
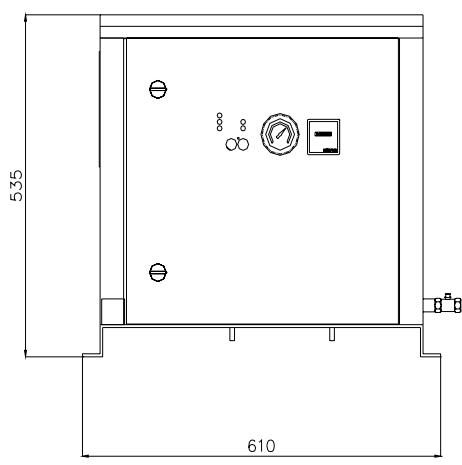
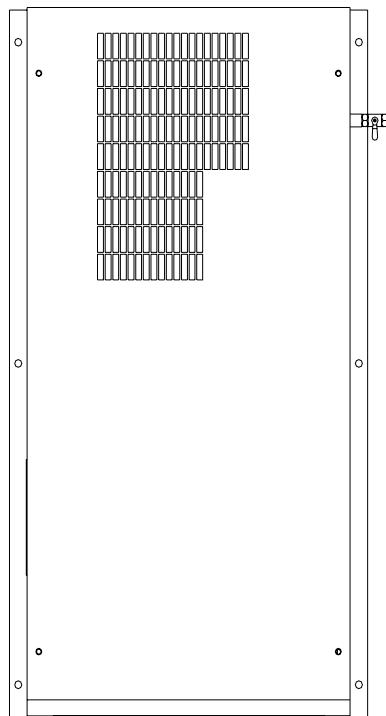
2. BASIC SPECIFICATION

2.1 General Data

	Model		CSOF-S3PL(H)	CSOF-S5PL(H)
Compressor	Pump Model		BC-KL31L(H)	BC-KL51L(H)
	Capacity Control		Pressure Switch	
	Discharge Pressure(L/H)	PSI	114~93 / 140~119	
	Free Air Delivery(L/H)	cfm(l/min)	8.5/7.2 (240 / 205)	14.1/12.0 (400 / 340)
	Revolutions	rpm	2200(2000)	3150(2900)
	Discharge Air Temperature	°F(°C)	Below Intake Air Temperature + 54(30)	
	Air Outlet	Inch	1/2	1/2
	Noise (Front 1.5m)	dB(A)	49	49
Motor	Type		Open Drip-Proof, 4 Poles, B	
	Output	kW(HP)	2.2(3)	3.7(5)
	Power	Volt,Ph,Hz	208-230/460V,3Ph, 60Hz	
	Rating Current	Amp	8.9-5.1/4.5	14.2-8.2/7.0
	Starting		Direct (Sequence Start)	
Protection Devices	Overheat Stop	°F(°C)	176(80)	
	Over Current Stop		Attachment	
	Dimension (W×D×H)	Inch(mm)	24"x 43.1/3"x21" (610 × 110 × 535)	
	Weight	Lbs(Kg)	287(131)	308(140)

1. Noise level is the measurement from acoustic room.
2. The size is the size of the external design of the package. Protruding areas such as discharge ball valve has been excluded in the measurement.

2.2 Compressor Outside View

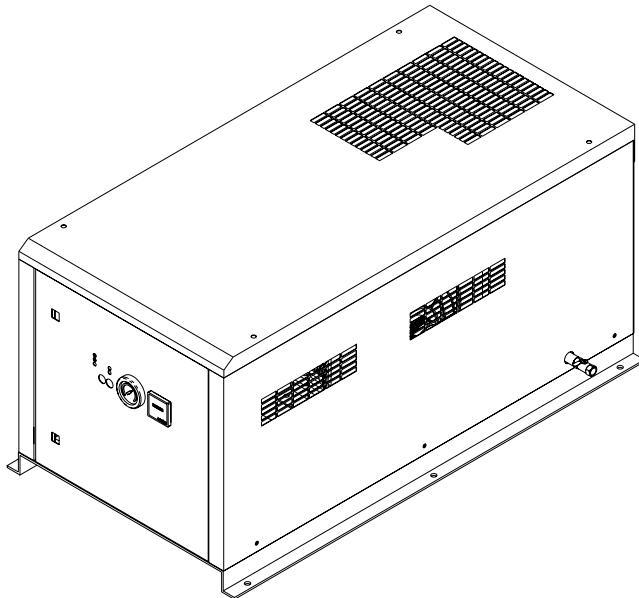


<Fig. 1>

3. INSTALLATION, WIRING AND PIPING PRECAUTIONS

3.1 Product Check

1. Please check whether the product you have received is the one you have ordered.
2. Please check for loosened bolts or nuts in each part.<Fig. 2>



<Fig. 2>

3.2 Machine Movement

3.2.1 Use Forklift or Hand Car

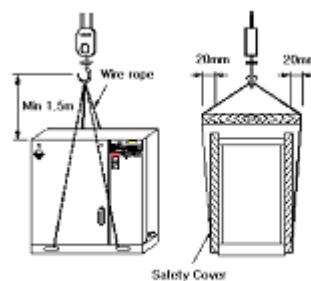
When moving the product using the forklift or hand car, please protect the product using cushioning to prevent external damage. Check if the fork has been inserted completely into the hole before moving. <Fig. 3>

3.2.2 Using the Crane

Protect the product from direct contact with chain or rope on the external cover before moving. <Fig. 4>



<Fig. 3>



<Fig. 4>



3.3 Installation

3.3.1 Installation Precautions

This compressor is for indoor use. Sufficient space where it is easy to inspect and maintain the machine is needed.

Please select installation location considering below conditions.

1) Make sure the location has good air circulation with low temperature and humidity.

- Surrounding temperature must not rise above 104°F(40°C).

- Ventilation fan must be installed in locations with low ventilation.

2) Please choose a location with little dust.

3) Please choose locations with no toxic fumes.

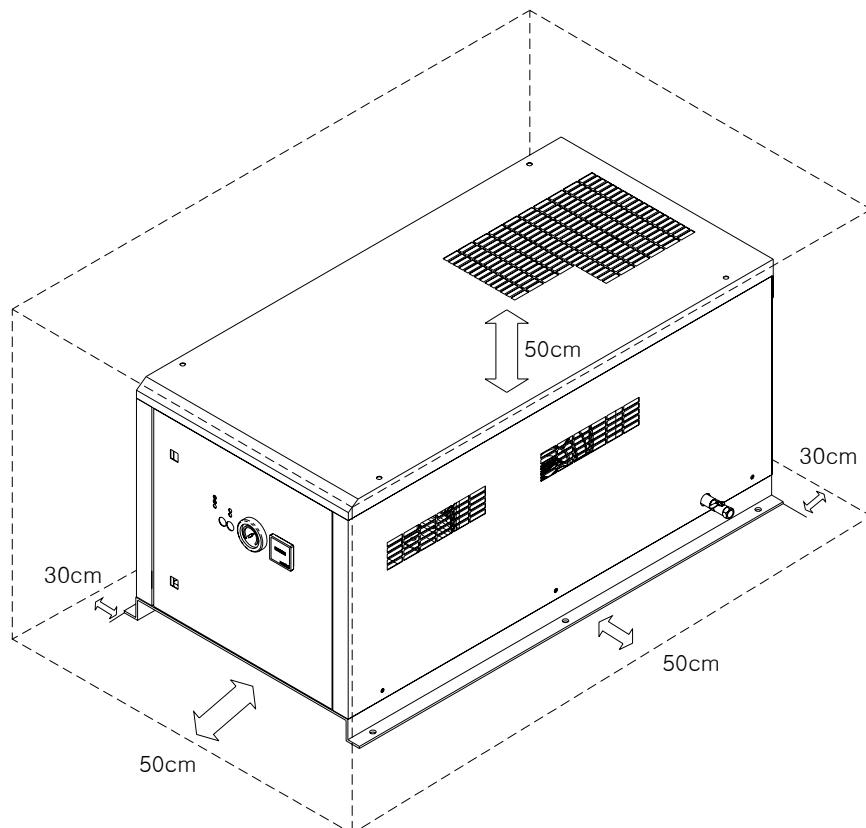
4) Space needed for inspection and maintenance must be secured.

- For disassembled inspection for compressor, secure enough space as shown in <Fig. 5>.

5) This product has low vibration. Therefore, it may not create negative effect in the surrounding. However, the ground solidity must be strong enough to endure total weight of the machine.

6) Please make sure the range of voltage change is within 10%.

7) If the noise created is reflected off the wall, the noise may increase compared to the noise of normal operation.



<Fig. 5>

3.4 Ventilation Condition

- In case of poor indoor ventilation in the compressor room, the discharge air

temperature may rise.

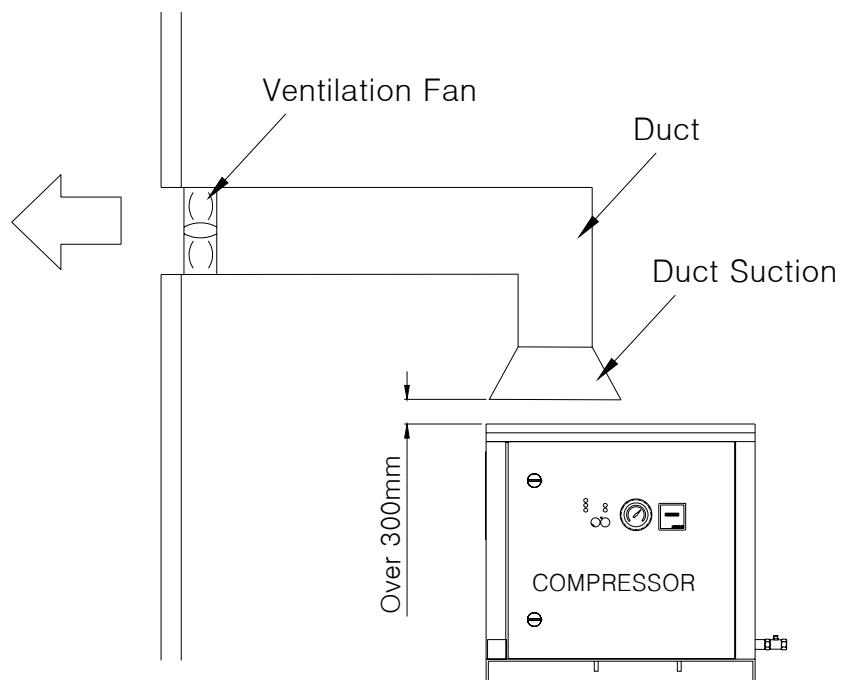
1) Refer to the following table for the ventilation air velocity needed to block 9°F(5°C) rise of indoor

temperature.

This air flow is the figure for static compression of 0 PSI. Please choose a figure greater than this figure.

- 2) When installing ventilation duct, make sure the pressure drop in the room is as low as possible and please attach ventilation fan in the ventilation area. Also for easy repair and maintenance, make sure the distance between duct entrance and compressor ventilation hole is 12 inch (300mm) or more. <Fig. 6>
- 3) Make sure the duct suction hole is greater than the ventilation size below.

MODEL	CSOF-S3PL(H)	CSOF-S5PL(H)
FAN AIR FLOW cfm(m ³ /min)	883(25)	1342(38)



<Fig. 6>



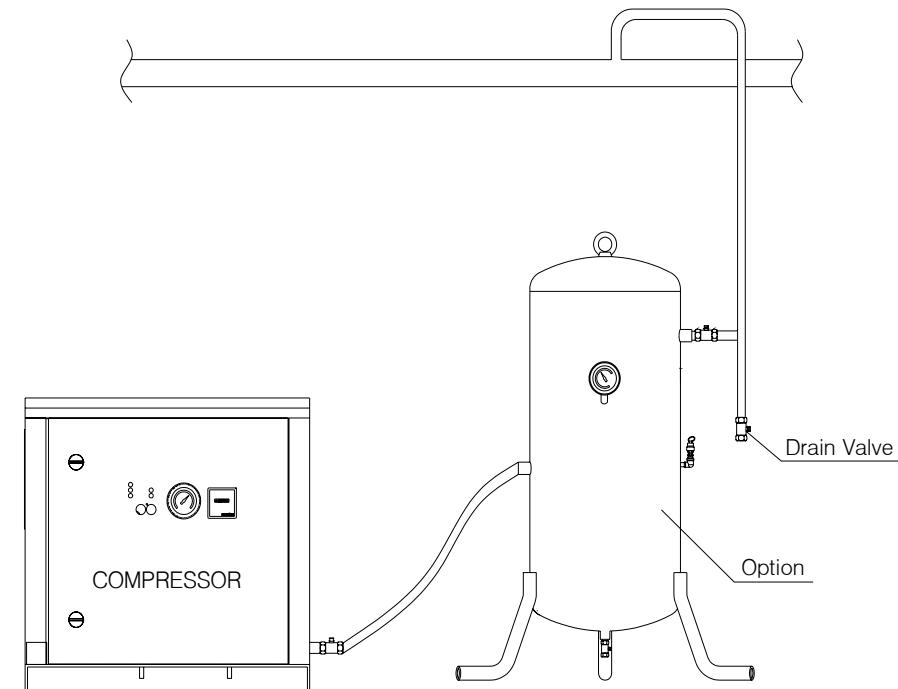
3.5 Piping

To maximize efficiency, pipe bends, connections and piping should be kept to a minimum amount. Improper piping can cause pressure drop and false air compressor demand higher than necessary operating pressures which increase your operating costs. Moisture in the piping may rupture in freezing temperatures. Therefore, moisture management must be considered. Please consult your Coaire distributor for proper installation.



Precautions

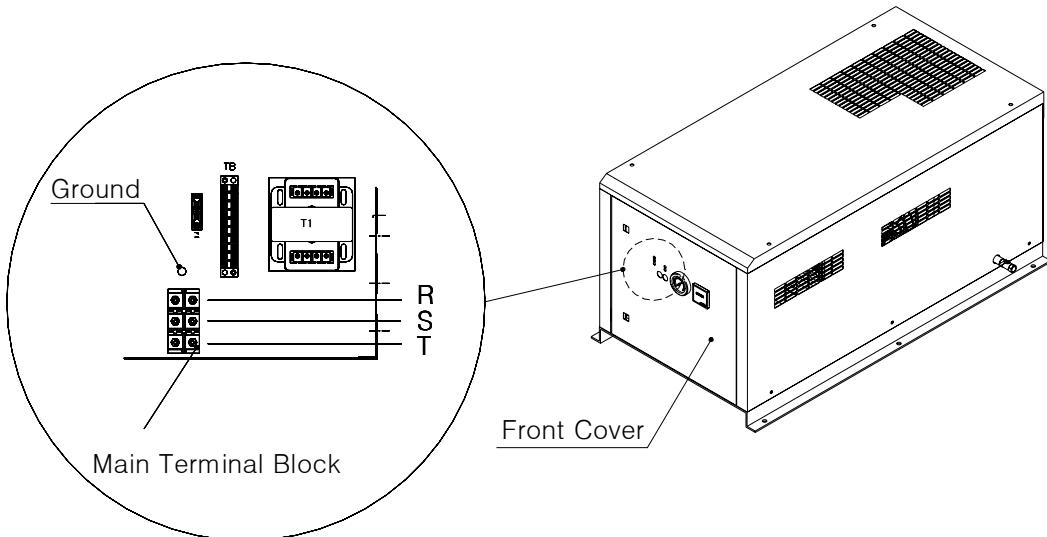
1. Make sure the length of the pipe is as short as possible for less pressure drop and reduce the number of connecting joints such as valve, elbow, etc.
2. Please install drain plug in the lower area of the pipe.
3. Please install bypass pipe on the compressor to facilitate maintenance.
4. There is a check valve installed inside the compressor. Do not install separate check valve in the pipe. When installed, there can be an error in load-unload information.
5. In cases with varying demand, it is desirable to install a separate tank.
6. As for the main piping, provide sloping for moisture damage. (About 1"/100"). Please consult your distributor.



<Fig. 7>

**3.6 Wiring**

- 1) Wiring is already completed inside the compressor. Just connect the power adaptor to complete wiring.
- 2) Please use terminal when connecting power adaptor.
- 3) Power circuit breaker must be installed and short circuit must be protected through short-circuit breaker.
- 4) Please open the front control panel.
- 5) Insert power cable through the power cable hole (rubber attachment) on the right surface to connect to electric connector.
- 6) Please refer to the table below to select power cable thickness, terminal size and applying circuit breaker.



<Fig. 8>

- 4) Please refer to following table for the terminal needed for power connection.

<Wire and Terminals>

Models	Wire AWG Size (mm ²)	
	Power	Ground
	230V / 460V	
CSOF-S3PL(H)	14 (2.0)	10 (3.5)
CSOF-S5PL(H)	10 (3.5) / 14 (2.0)	10 (3.5)

- 5) Please protect short circuit by installation circuit breaker into the main power cable of the compressor.
- 6) To prevent electric leakage, please connect connector to the main terminal block.
- 7) Refer to following table for the wire thickness and applicable circuit breaker.
- 8) Always meet NEC and/or local codes, consult your distributor.

<Fuse and Circuit Breaker>

Models	Fuse Type B	Circuit Breaker(Amp)
		230V / 460V
CSOF-S3PL(H)	30A	15 / 10

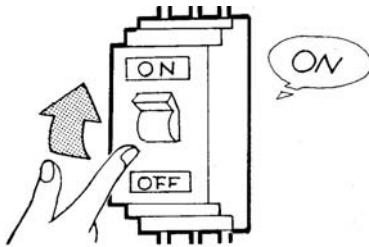
CSOF-S5PL(H)	30A	30 / 15
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4. OPERATION METHOD

4.1 Trial Operation

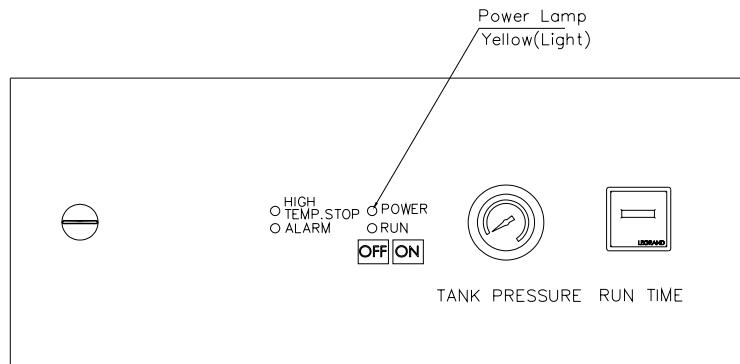


- 1) Please make sure the power cable and connector are connected.
- 2) Please make sure the drain valve is closed.
- 3) Turn "ON" the power circuit breaker. <Fig. 9>



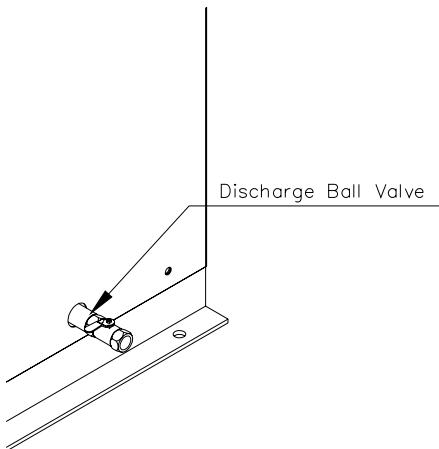
<Fig. 9>

- 4) Please make sure the power lamp has been turned on. At the same time, check if the alarm lamp is turned off. If the temperature sensor code is detached, alarm lamp will be turned on. At this time, please reconnect temperature sensor.<Fig. 10>



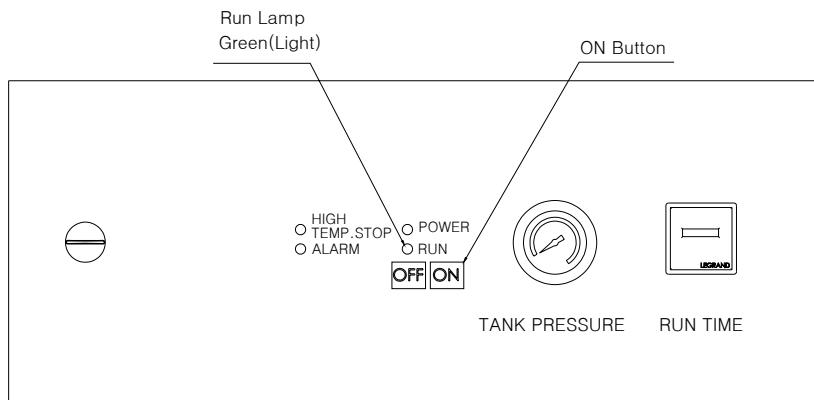
<Fig. 10>

- 5) Please close the discharge ball valve.



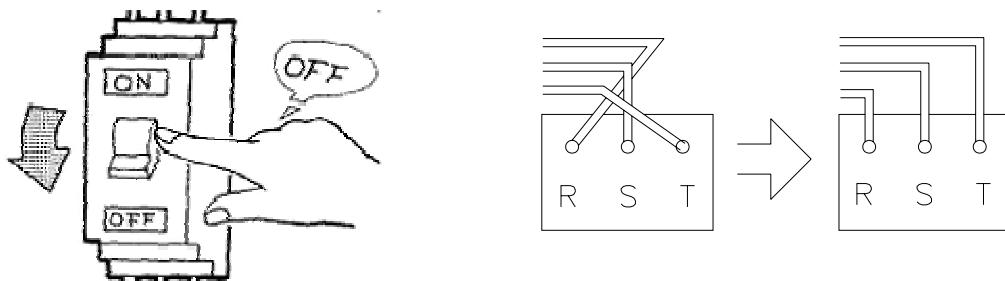
<Fig. 11>

- 6) Press the ON button on the control panel of the control box and check to make sure the compressor spins.<Fig. 12>



<Fig. 12>

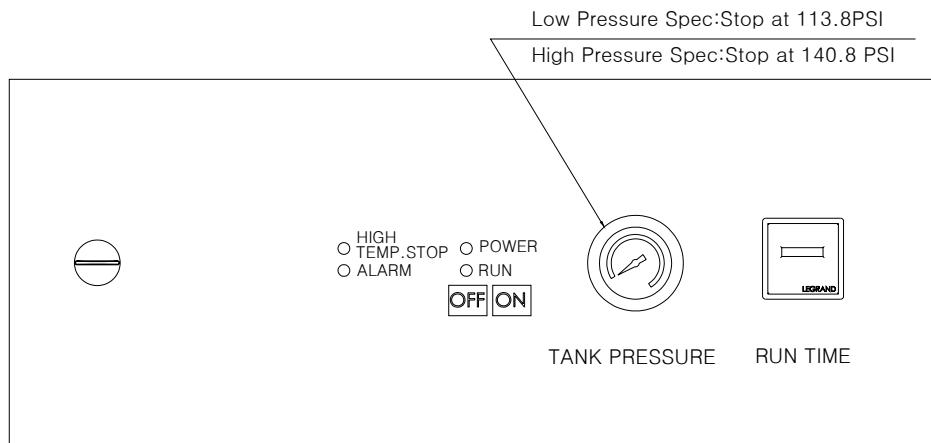
- 7) When the pressure does not rise, set Three Phase to "OFF" for power circuit breaker and change two phases from the power within electronic switch. (Other than that, please check the cause for appropriate repairing measure from the [Cause and Remedies for Problem].) <Fig. 13>



<Fig. 13>

8) Discharge Pressure Check

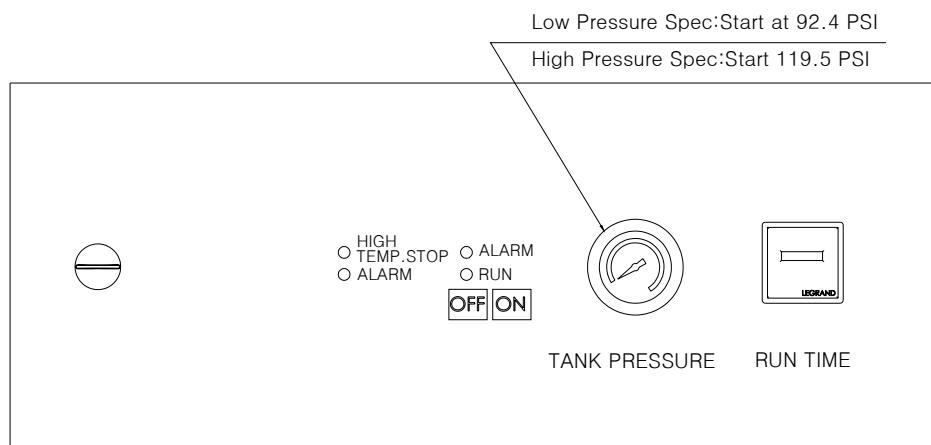
Using the compression pressure gauge, check if the pressure rises to the level set after the operation. If the air tank pressure rises up to 114(140) psi, the operation stops automatically. Figure inside (H) is high pressure specification.<Fig. 14>



<Fig. 14>

9) Check the pressure switch operation

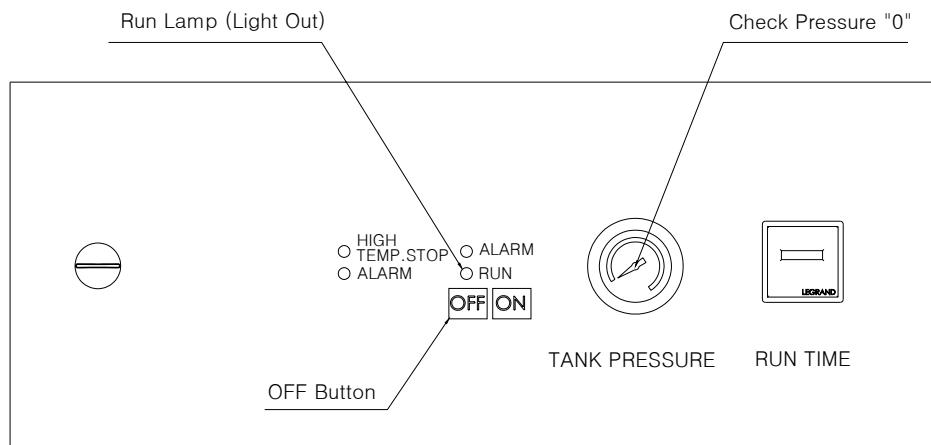
Open the discharge ball valve and reduce the pressure and check to make sure the product operates automatically at 90(120) psi.<Fig. 15>



<Fig. 15>

10) Stop

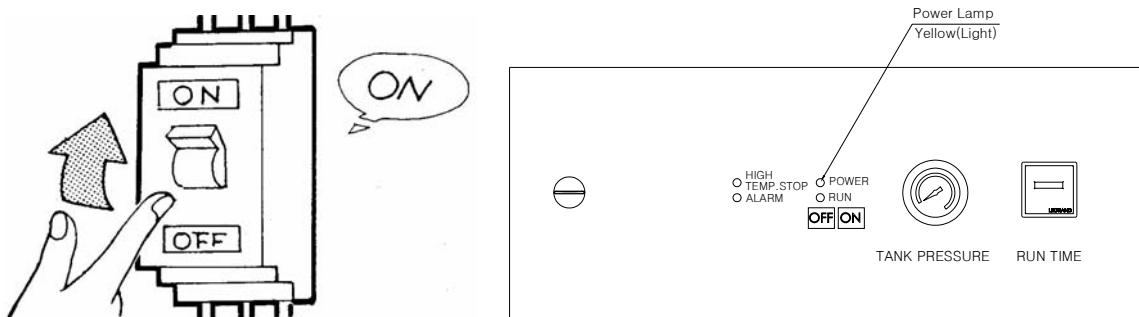
Press the OFF button in the control area of the control box. Then, check and make sure if the discharge pressure is 0 psi. Here, the sound of discharging compressed air is not a sign of damage. <Fig. 16>



<Fig. 16>

**4.2 General Operation**

1) Turn on the power circuit breaker and check and make sure ON lamp is on. <Fig. 17>



<Fig. 17>

2) Start Compressor

Press the ON button in the control panel of the control panel and observe whether the compressor is operating. If the operation lamp is on, check the pressure rise using the compression pressure gauge.

3) Check discharge pressure

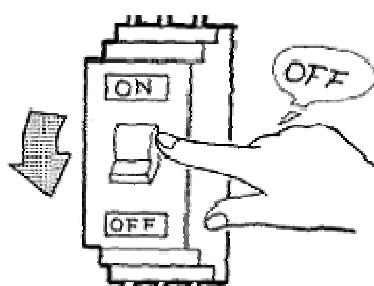
Check if the air tank compression rises up to 114(140) psi.

4) Stop

Press the OFF button and check if the compressor has stopped operating. If it counter-spins for more than five seconds after turning off the power, the check valve seat may be damaged. In that case, replace the check valve.

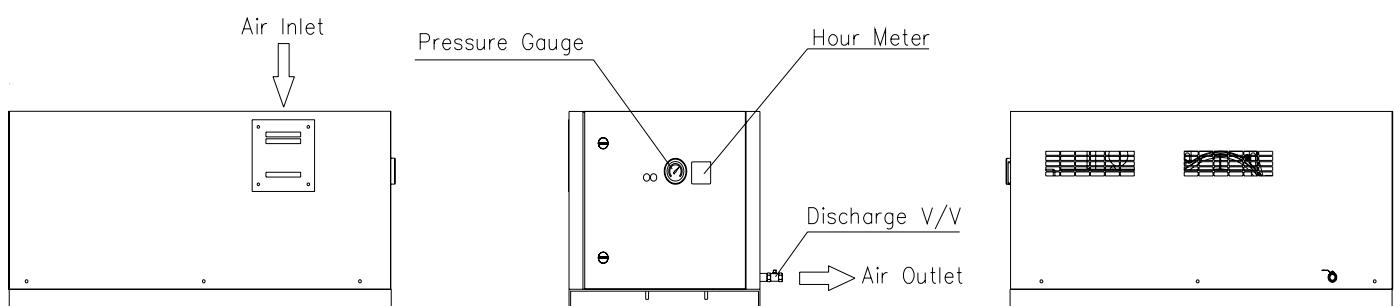
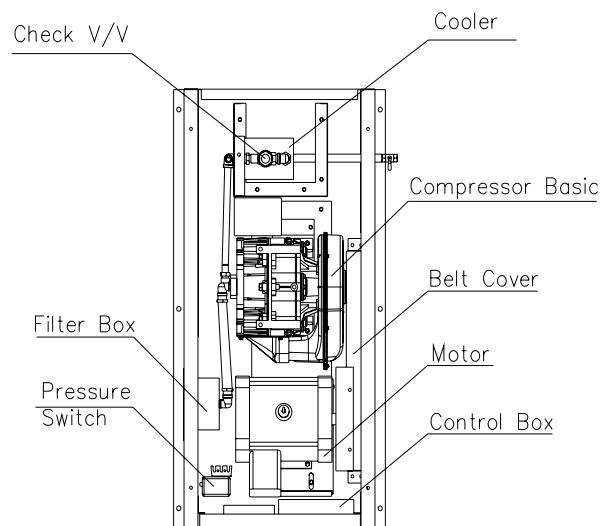
5) Turn OFF the Power Circuit Breaker

When stopping the compressor for a long period of time, turn "OFF" the power circuit breaker. <Fig. 18>



<Fig. 18>

5. COMPRESSOR STRUCTURE



<Fig. 19>

6. PERIODIC CHECK UP AND MAINTENANCE

6.1 Maintenance Standard

► Low Pressure Specification(CSOF-S3,5PL)

Check Parts	Item	Check Method	Maintenance Standard (Running Time)						Remark
			Daily	400Hr or 2months	2,500Hr or 1year	5,000Hr or 2years	10,000Hr or 4years	20,000Hr or 8years	
Drain	drain discharge	○							act after first operation
Intake Filter	cleaning replace		○	•					exchange in case of pollution
Basic Fan	cleaning					○ ★			
Basic Fan Duct	cleaning					○ ★			
FS, OS Cooling Fin	cleaning					○ ★			
Grease	re-grease					○ ★			use our approval goods
Tip Seal	replace					• ★			
Dust Seal	replace					• ★			
V-BELT	check replace			☆tension adjustment		• ★			looseness makes noise
Temperature Sensor	check operation					○ ★			check display figure, replace case of abnormal
Pressure Sensor	check operation					○ ★			check operation, replace in case of abnormal
Magnet Switch	replace				○ ★	• ★			
Safety Valve	check operation		○						
Check Valve	replace			○ ★		• ★			replace in case of abnormal
Fan	check		○						replace in case of abnormal
Motor Pulley	check groove					○ ★			replace in case of abnormal
Motor	check insulation, bearing				○ ★		• ★		replace in case of abnormal
Intake Hose	replace				○	• ★			
After Cooler	cleaning					○ ★			
Control Panel	check Display	○							check Alarm lamp
O-ring	replace					• ★			
Piping	check leak			○					
Basic	overhaul					○ ★	• ★		replace in case of abnormal

► High Pressure Specification(CSOF-S3,5PH)

Item Check Parts	Check Method	Maintenance Standard (Running Time)						Remark
		Daily	400Hr or 2months	2,500Hr or 1year	5,000Hr or 2years	10,000Hr or 4years	20,000Hr or 8years	
Drain	drain discharge	○						act after first operation
Intake Filter	cleaning replace		○	●				exchange in case of pollution
Basic Fan	cleaning					○ ★		
Basic Fan Duct	cleaning					○ ★		
FS, OS Cooling Fin	cleaning					○ ★		
Grease	re-grease				○ ★			use our approval goods
Tip Seal	replace				● ★			
Dust Seal	replace				● ★			
V-BELT	check replace			★ tension adjustment	● ★			looseness makes noise
Temperature Sensor	check operation					○ ★		check display figure, replace case of abnormal
Pressure Sensor	check operation					○ ★		check operation, replace in case of abnormal
Magnet Switch	replace				○ ★	● ★		
Safety Valve	check operation		○					
Check Valve	replace			○ ★		● ★		replace in case of abnormal
Fan	check		○					replace in case of abnormal
Motor Pulley	check groove					○ ★		replace in case of abnormal
Motor	check insulation, bearing				○ ★		● ★	replace in case of abnormal
Intake Hose	replace				○	● ★		
After Cooler	cleaning					○ ★		
Control Panel	check Display	○						check Alarm lamp
O-ring	replace					● ★		
Piping	check leak			○				
Basic	overhaul					○ ★	● ★	replace in case of abnormal



"CAUTION"



Compressed air has great force and rotating parts may cause severe injury. When repairing the compressor, make sure to turn off main power and eliminate pressure from the compressor and all relevant pipes.

"CAUTION"

When opening the panel immediately after inspection, repair or operation, do not touch hot areas such as; compressor pump, after-cooler, discharge pipe, etc. with hands. Also, do not insert flammable substance. It could cause fire or burn you.

Here, ○ means that check up is needed and ● means exchange is necessary. ★ mark requires repair by professional serviceman.(Please contact the distributor you have purchased the product from). Perform ★ only upon initial operation and perform annual check up (every 2,500Hr).

※ Maintenance Standard (running time) is the figure computed from standard usage condition. In case of service operating conditions, reduce service interval and perform periodic check ups more than. In particular, the product can be highly affected by excessive high ambient temperature.

※ Standard Usage Condition: Less than 8 hours every day, good ventilation and ambient temperature of 35-104°F(2°C - 40°C).



6.2 Inspection Method

- Periodic Inspection guidelines are minimum standards. Service operating conditions require additional maintenance and shortened service intervals.

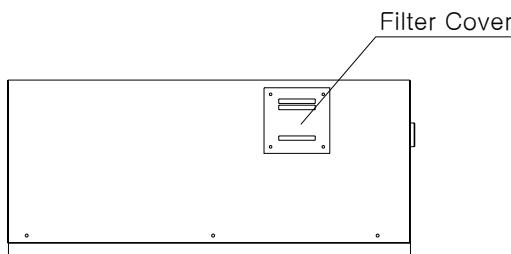
[Daily Inspection]

- Drain Discharge To discharge water in the tank, use the drain valve in the tank and discharge every day in a point of pressure rise immediately after operation.

[Inspect Every 400 Hours]

Filter element cleaning, exchange

- ① Separate left cover.
- ② Separate suction filter to remove the element.
- ③ Clean or replace.
- ④ In case of severe contamination, replace the filter element.



Left Side



<Fig. 20>

[Inspect every 2,500 Hours]

- Inspect V-BELT tension

-This compressor was manufactured with a adjustable, motor base so it is easy to
adjust the V-BELT tension.

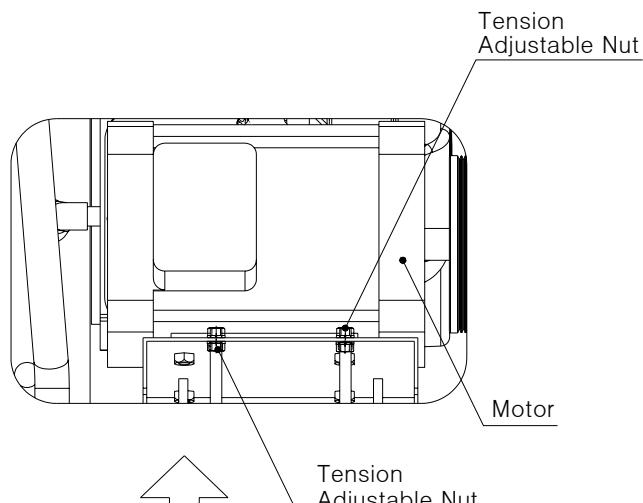
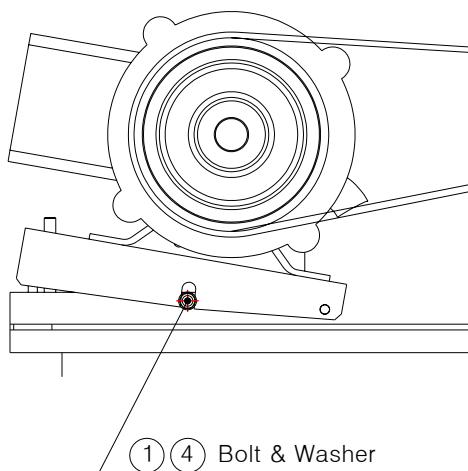
- ① Loosen 2 bolts & washers marked in the picture below.

- ② Completely loosen the top and bottom height adjusting nut and adjust in a location where V-Belt is stretched by the motor weight. Rotate two nuts on the upper area and tighten the nut until it touches the base.

- ③ Please tighten and lock height adjusting nut at the bottom.

- ④ Firmly tighten two bolts and washers.

Models	new belt load/deflection kg / 10mm	Re-adjustable belt load/deflection kg / 10mm
CSOF-S3PL(H)	4±0.5	3.5±0.5
CSOF-S5PL(H)	6±0.5	5.5±0.5



FRONT

<Fig. 21>

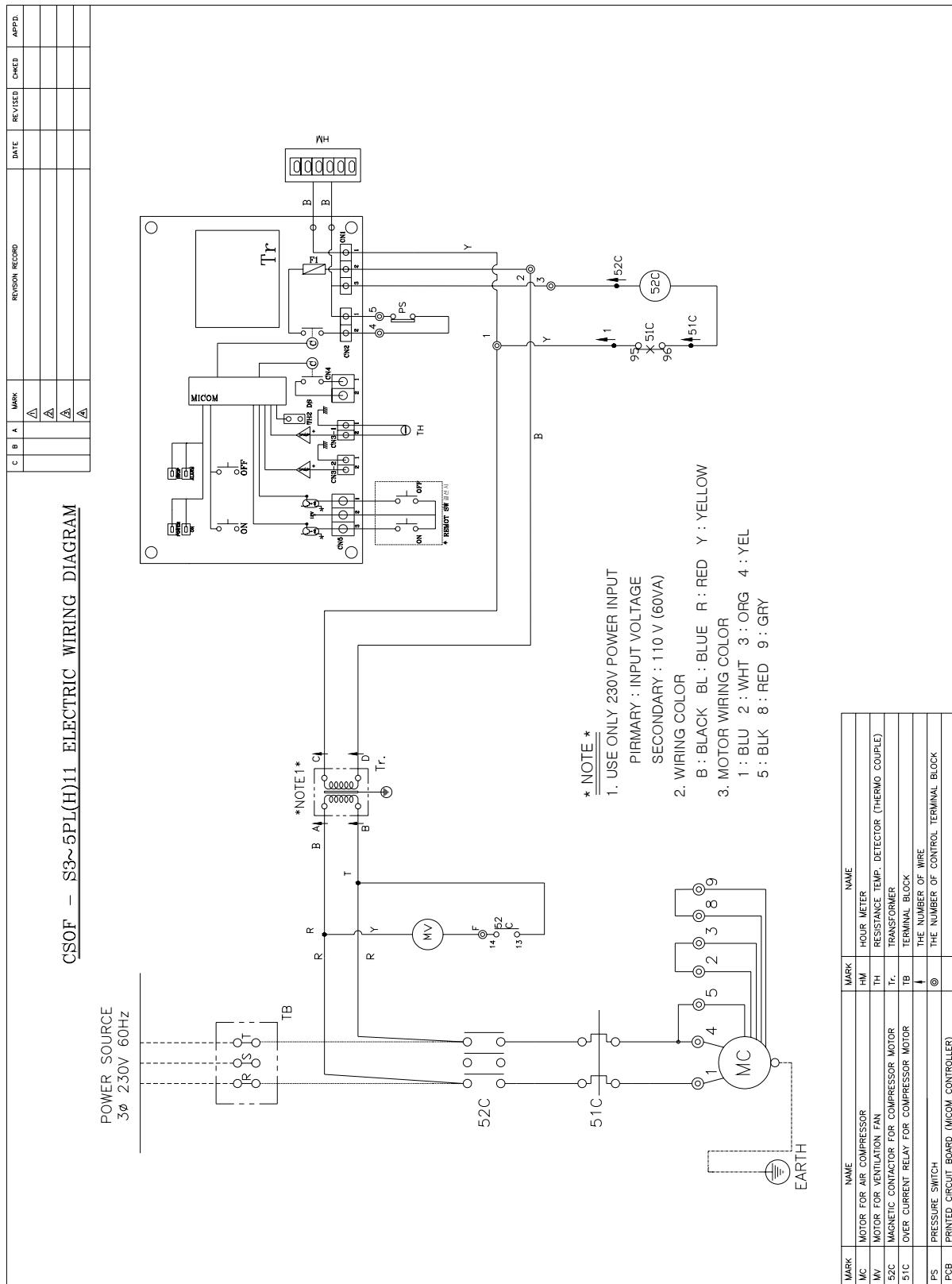
7. CAUSES AND REMEDIES FOR PROBLEM

- In case of problem, please follow the instructions provided in the table below.
- Please refer to the method of handling the cases considered as problem and general management for the usage.

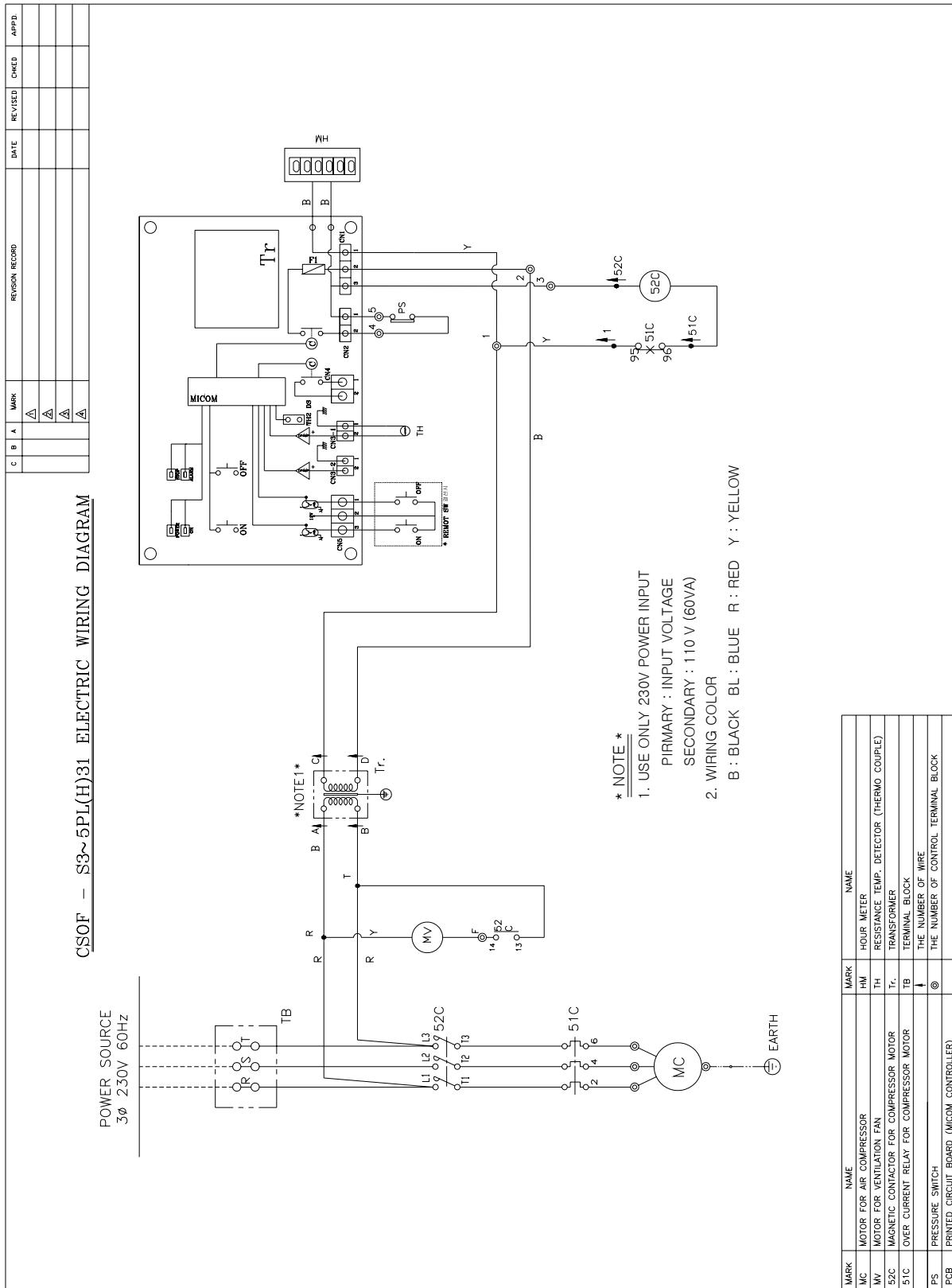
States		Causes	Remedies	
Compressor does not operate	Display is OFF, does not operate.	-main power is not connected	-connect power	
		-not connect or short circuit	-repair, replace	
		-substrate is not good	-replace	
		-cut off fuse	-replace	
	Display is ON, does not operate.	-magnet switch badness	-repair, replace	
		-switch button badness	-repair, replace	
		-motor trouble	-repair, replace	
		-voltage drop	-check wire thickness and length	
No increase in discharge pressure		-reverse revolution	-change phase (in case of 3 phase)	
		-pipe leakage	-check, repair	
		-intake filter is congested	-clean, replace	
		-setting pressure value is trouble	-reset	
Safety valve operation		-set pressure value is trouble	-reset	
		-safety valve is bad	-replace	
Abnormal noise		-motor trouble	-replace, repair	
		-contact cooling fan	-check, repair	
		-V-belt slip	-tension adjustment, replace	
		-loose bolt	-tighten bolt	
		-driving reverse revolution	-change phase (in case of 3 phase)	
		-basic trouble	-repair, replace	

8. WIRING DIAGRAM

8.1 CSOF-S3~5PL(H)11



8.2 CSOF-S3~5PL(H)31



9. REPAIR and MAINTENANCE PARTS

REPAIR PARTS LIST FOR PUMPS

PART No.	DESCRIPTION	REMARKS
BC5KL-02	FIXED SCROLL SET(L)	
BC5KH-02	FIXED SCROLL SET(H)	
BC5KL(H)-04	ORBITING SCROLL SET	
BC5KL(H)-06	TIP SEAL SET	
BC5KL(H)-10	CRANK SHAFT	
BC5KL(H)-14	PIN CRANK SET	
BC5KL(H)-RK1	SUCTION FILTER ELEMENT	
BC5KL(H)-RK2	GREASE	

REPAIR PARTS LIST FOR MACHINE

PART No.	DESCRIPTION	REMARKS
520-70-00	V-BELT	
520-71-00	PRESSURE GAGE	
520-73-02	AFTER COOLER, 7.5/40HP	
520-74-03	VENTILATION FAN, 7.5-40HP@230V	
520-74-04	VENTILATION FAN, 7.5-40HP@460V	
520-75-02	MICOM P.C. BOARD, 7.5/40HP	
520-76-01	TEMPERATURE SENSOR	
520-76-03	DISCHARGE CHECK VALVE, 7.5-40HP	
520-76-04	PRESSURE TRANSMITTER	

Warranty Claim Report

Please complete the following claim form, your claim will be confirmed by our sales representative.

To : Coaire Technologies, Corporation
8740 Pioneer Blvd., Santa Fe Springs, CA 90670

Tel(562)463-3935.Fax(562)463-4928

Distributor	Company		
	Address		
Customer	Company		
	Address	Run Hours	Hrs.
	Setting Press.	PSIG	

OPERATING CONDITIONS

Percent(%) on load	%	Ambient Temperature	·F
No. of days of operation weekly	Days	Discharge temperature	·F
Hours per day	Hours	Compressor area temperature	·F
Machine setting OL/OL or Mod		Environment ¹⁾	

1) 1 to 10, 1 being clean, 10 very dirty

Incoming Voltages			Full load amperage at _____ PSIG			Unload amperage at _____ PSIG		
L1 - L2	L2 - L3	L1 - L3	L1 - L2	L2 - L3	L1 - L3	L1 - L2	L2 - L3	L1 - L3
Volts	Amp.	Amp.	Amp.	Amp.	Amp.	Amp.	Amp.	Amp.

Symptom								
Fault Diagnosis								
Resolution								

Parts required			Labor Cost		
No.	Item Number	Description/MFGR Part Number	Quantity	Labor Time: Hrs x \$/Hrs= \$	Travel Time: Hrs x \$/Hrs= \$
01					Total Amount: \$
02					
03					
04				Technicians name:	

WRITTEN BY _____ SIGNATURE _____ X _____





TECHNOLOGIES CORP.

8740 Pioneer Blvd., Santa Fe Springs, CA 906770

TEL.(562)463-3935 • FAX(562)463-4928

STARTUP REPORT*Please fill out completely and return to the factory to validate warranty.***CUSTOMER AND MACHINE INFORMATION**

CUSTOMER		FACTORY SHIP DATE	/ /
ADDRESS		DATE STARTED UP	/ /
CITY/STATE		MODEL NUMBER	
PHONE		SERIAL NUMBER	
WRITTEN BY		HOURS ON MACHINE	Hrs.

MACHINE INFORMATIONS AND INITIAL STARTUPCompressor Environment- excellent , good , fair , poor .Machine Location - indoors outdoors if outdoors, protected from rain? Yes No .Approx. ambient temperature _____ adequate ventilation? - Yes No .Did you check for correct rotation? Yes No Nameplate amperage for voltage used _____

Incoming Voltages

L1-L2	L2-L3	L1-L3
Volts	Volts	Volts

Full load amperage at _____ PSIG

L1	L2	L3
Amp.	Amp.	Amp.

Unload amperage at _____ PSIG

L1	L2	L3
Amp.	Amp.	Amp.

Is the machine on a level and stable surface? Yes No .Did you have to add lubricant oil? - Yes No .

if yes, please indicate amount and exact name and type. (Amount _____ Name _____ Type _____)

Was a flexible connector used to connect piping? - Yes No .

Approx. time spent during startup procedure _____ Hrs.

Did you advise customer on operation and maintenance of machine? Yes No .

Application and installation comments:

Machine Sold By(Company) _____

Startup performed by _____

Date _____

THERE IS NO WARRANTY WITHOUT THIS REPORT!

Best Solution & Service

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QUALITY AND RELIABILITY WITHOUT COMPROMISE



TECHNOLOGIES CORP.

8740 Pioneer Blvd., Santa Fe Springs, CA 90670

TEL.(562)463-3935 • FAX(562)463-4928

*COAIRE reserves the right to make changes, at any time without notice as
a result of our commitment to continuous improvement.*



Best Solution & Service

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